



Soul  *Steel*
Grill'D®

PRODUCTION
CATALOG

2019



Mission:

«We need to become the foundation for our country, producing goods of highest quality, showing that greatness can be achieved by everyone, by creating only the best»

Grill'D®

Company Attributes:

✔ **ATTENTION TO DETAIL!**
We believe that there cannot be mistakes in production, this is why we pay maximum attention to every element of our products.

✔ **HIGH QUALITY PRODUCTS FOR AFFORDABLE PRICES!**
Our products are not inferior in quality to European market leaders, and the low prices favorably distinguishes us on the sauna heater market, and gives everyone the ability to appreciate the advantages of heaters made in Russia, using Russian, high-durable steel.

✔ **OPERATIONAL DELIVERY TO EVERY RUSSIAN REGION**
Convenient geographic location in the city of Ufa, Republic of Bashkortostan, gives us a unique opportunity for inexpensive and prompt delivery of our products to every region of Russia.

Certificates of correspondence:



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Cometa 180 Vega



We created a heater, which fully satisfies thousands of sauna lovers and bathers.

Main requirements for heaters in Russian saunas from professionals:

- **Efficiency** (Cometa Vega: 5.7 kg of birch wood an hour)
- **Absence of IR radiation** (Cometa Vega: 80% protection, Cometa Vega Stone: 98% protection)
- **Absence of convection** (Cometa Vega: 70% protection, Cometa Vega Stone: 95% protection)
- **Ease of use** (Cometa Vega: no special skills needed, easy to stoke and produce steam)
- **Fine steam** (Cometa Vega: steam temperature can reach higher than 400°C)
- **Gentle heat from the heater** (Cometa Vega: 60%, Cometa Vega Stone: 100%)
- **Possibility of generating different types of steam** (Cometa Vega: open heater steam-200°C. Funnel 1: 300-350°C, funnel 2: 400-450°C)
- **Instant production of steam «steam pie» at the ceiling** (Cometa Vega: 2-4 sec.)
- **Operation mode - 20-40 uses a day without a break** (Cometa Vega: instant heater recovery)
- **Furnace life** (09G2S: no less than 2000 operation hours, AISI 439: no less than 8000 operation hours)
- **Uniqueness «rare»** (Cometa Vega: unique singing stone - sound of a blizzard with addition of water to the closed chamber)
- **Affordable price** (Cometa Vega: most affordable heater, from the various ones on the market, meeting the highest requirements and expectations)

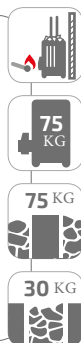
Heater modifications and brief characteristics



Long Window Max



Short



Window



Short Window Max



Long





Principles of operation



HOUSEHOLD SERIES

made from boiler steel,
grade 09G2S, 3-5mm
Lifetime - no less than
2000 operation hours

COMMERSIAL SERIES

made from stainless steel,
AISI 439, 4mm
Lifetime - no less than
8000 operation hours



Accessories



Chimney convector
Stone



Decorative frame Long



Dividing screen Window
insulated



Combustion
chamber
intensifier



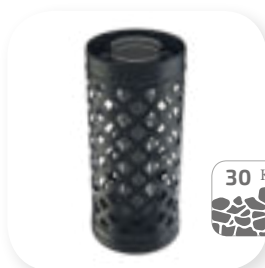
Heat exchanger



Dividing screen Long
insulated



Dividing screen
Long Window Max
insulated



Rhombus chimney grid



Chimney



Decorative screen
180 Window Stone
(Serpentine)



Stone slats

30 KG

Cometa 180 Vega stone

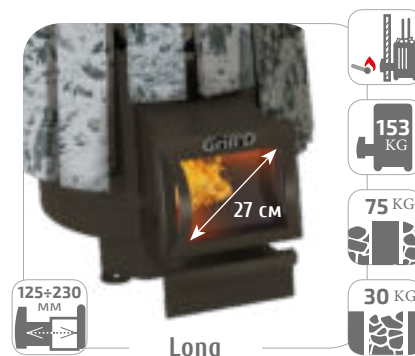


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Heater modifications and brief characteristics





Principles of operation



HOUSEHOLD SERIES

made from boiler steel,
grade 09G2S, 3-5mm
Lifetime - no less than
2000 operation hours

COMMERSIAL SERIES

made from stainless steel,
AISI 439, 4mm
Lifetime - no less than
8000 operation hours



Accessories



Decorative frame Long



Dividing screen Window
Insulated



Combustion
chamber
intensifier



Heat exchanger



Dividing screen Long
insulated



Dividing screen
Long Window Max
insulated



30 KG

Rhombus chimney grid



Chimney



Dividing screen 180
Window Stone
(Serpentine)



Chimney convector
Stone

Cometa 350 Vega

Heater modifications and brief characteristics



Short Window Max



Window Max

Principles of operation
Cometa 350 Vega,
Cometa 350 Vega Stone



Accessories for Cometa 350 Vega, Cometa 350 Vega Stone



Chimney



Combustion
chamber
intensifier



Heat exchanger



Stone slats



Decorative screen
350 Window Stone
(Serpentine)

Cometa 350 Vega stone

SAUNA
VOLUME

25-45
m³

RUSSIAN
SAUNA



Heater modifications and brief characteristics



Short Window Max



Window Max

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HOUSEHOLD SERIES

made from boiler steel,
grade 09G2S,
3-5mm
Lifetime - no less than
2000 operation hours

COMMERSIAL SERIES

made from stainless
steel, AISI 439, 4mm
Lifetime - no less
than 8000 operation
hours

Violet

A DREAM FOR YOUR SAUNA

Violet heater brings out emotions from the first glance, which become stronger during exploitation. The shiny side panels sparkle with clean edges and bring out its' exclusiveness. A rich appearance completes the elegant pattern from Russian tales and stories.

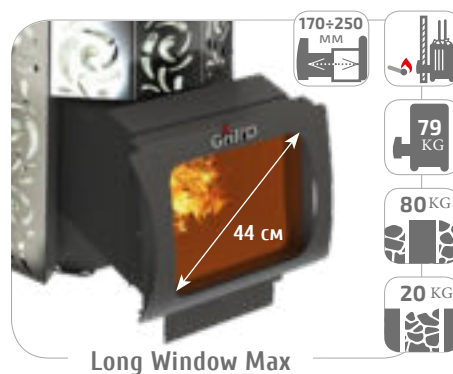
Violet heater is called upon creating a unique atmosphere of a Russian sauna. It creates a warm heat which comes out around the perimeter through the semi-precious jade stones which surround the heater. The closed chamber generates light, fine steam, which surrounds its' guests, and grants them with peace, calmness, and restores health.

Uniqueness of Violet heaters is due to a few characteristics, such as:

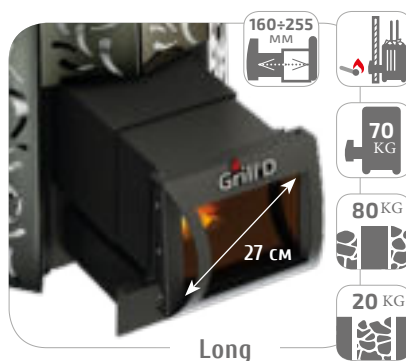
- A closed chamber
 - temperature of stones reaches as high as 400 °C
 - fast heating through the fire channel and through the 6 external walls
 - fast recovery after instant steam release (one liter per minute)
 - magical sound as steam is released - «Blizzard»
 - non-stop operation of the heater (20-40 uses a day)
- Semi-precious stone, jade, which surrounds the whole heater
 - powerful thermal energy generator
 - effective protection from convection and harsh IR radiation
 - cases the heater (included in the package)
 - in the first meter of the decorated pipe - 40 kg (additional option)
- «Thermos» for the heater - airy interlayer between stones and the outer casing
 - serves for accented exchange of heat to the stones, increasing its' efficiency
 - ensures the outer casing does not get too hot (4 times lower than the temperature of the outer stones, no higher than 120 °C)
- Low firewood consumption
 - 3.5-4 kg an hour of birch or other type of firewood
- Paint
 - the heater is painted with silicone, heat-resistant paint (EU)
 - the face of the heater is covered in unique, glossy, acid-heat resistant premium paint, class EU
- Long lifetime of the heater
 - heater is made from steel (grade 09G2S) will serve you no less than 2000 operation hours. Heaters made from stainless steel (grade AISI 439) will serve you no less than 8000 operational hours.
 - intensification of the combustion chamber with branded lining made from stainless steel with thickness of 2mm greatly increases lifetime of the heater and promotes better combustion of pyrolysis gases
- Affordable price
 - 80 kg of jade stones is included in the package



Heater modifications and brief characteristics



Long Window Max



Long



Short

Principles of operation Violet



HOUSEHOLD SERIES

made from boiler steel,
grade 09G2S, 3-5mm
Lifetime - no less than
2000 operation hours

COMMERSIAL SERIES

made from stainless steel,
AISI 439, 4mm
Lifetime - no less than
8000 operation hours

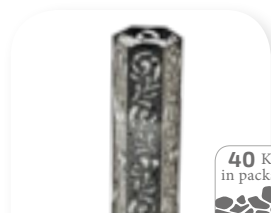
Accessories



Combustion
chamber
intensifier



Chimney



Grid chimney
Violet



Tank for chimney



Decorative frame Long



Dividing screen Long
insulated



Dividing screen
Long Window Max
insulated

Bochka



Short

Bochka heater has 10 undeniable attributes which distinguishes it from other heaters in its' segment:

- **Compact size**
(Overall diameter of the heater is 460mm, for sauna rooms up to 16 m3 including all power reserves)
- **Built-in 50L tank for hot water**
(Tank is made from stainless steel with function of uniform infrared heating. Heater is ready at the same time with the hot water)
- **Convenient to add and drain water**
(The heater is 1 meter in height. Funnel for addition of water is included in the package. Drain opening fits a regular bucket or a basin, and does not require removal or an extension of the tap)
- **Ideal height of the heater**
(Heater can be installed in saunas with low, sloping ceiling and with any configurations of Barrel saunas and mobile saunas)
- **Russian steam**
(Heater with a closed chamber. Temperature of stones reaches higher than 400°C, useful for execution of most favorable options of a sauna micro-climate)
- **Convenience of operation**
(Supply of water can be from any place, all water reaches the closed chamber. Standard length of firewood is 390mm)
- **Safe - heater for the whole family**
(Outer 50cm of the heater does not heat up higher than the temperature of air in the sauna or the temperature of water inside the water tank)
- **Structural reliability**
(Structure of the heater has 8 edges, boiler room steel of 09G2S grade, indirect warming of the water tank)
- **Available options**
(Inexpensive net for the stones on the first chimney module. Ability of inserting a lining in the firebox chamber intensifier, made from 2mm stainless steel)
- **Unique price**
(A price which beats all stereotypes and is available to everyone)

HOUSEHOLD SERIES

made from boiler steel,
grade 09G2S, 3-5mm
Lifetime - no less than
2000 operation hours

Principles of operation



Heater modifications and brief characteristics

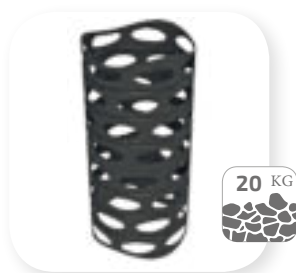


Combustion
chamber
intensifier

Accessories



Chimney



Chimney grid for
stones Bochka



Decorative frame Long



Dividing screen Long
insulated

Dubravo



Sauna heater Dubravo combines exquisite beauty, style, and unconditional functionality.

The Dubravo heater can rightly be called the soul of your sauna.

Newest developments in the heat generation field using solid fuel to heat up air and stones allows for 120 kg of stones to heat up to 250°-300° in 40 minutes.

Economy, environmentally friendly, and reliability were a priority while making Dubravo.

A versatile firebox, durable construction using 5mm boiler steel grade 09G2S guarantees long lifetime of the heater without strain, and has many advantages compared to other heaters which are made from thin stainless steel.

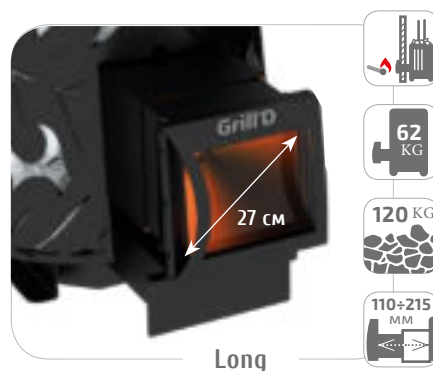
Safety system using stainless steel guarantees heater durability.



Heater modifications and brief characteristics



Window



Long



Short

Principles of operation

HOUSEHOLD SERIES

made from boiler steel,
grade 09G2S, 3-5mm
Lifetime - no less than
2000 operation hours



Accessories



Combustion
chamber
intensifier



30 KG

Chimney grid for
stones Dubravo



Dividing screen Window
insulated



Decorative frame Long



Chimney



50 L

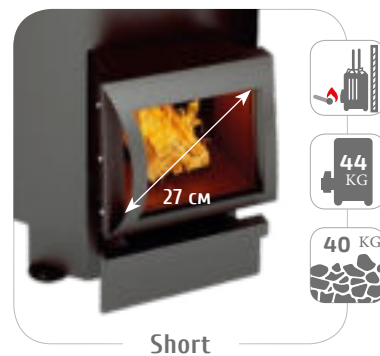
Tank for chimney



Dividing screen Long
Intensifier

Aurora 160

Heater modifications and brief characteristics



Principles of
operation
Aurora 160



Facing a decision, you often think:
«can inexpensive products be
good quality!?»

We broke this cruel stereotype! Sauna heater
Grill'D Aurora is made for everyone and meets
all necessary requirements:

- **An unforgettable design.**
- **Ideal functionality and reliability of construction.**
- **Size of the firewood and the amount of stones which fit are not inferior to more expensive heaters.**

Tradition - production is no place for experiments. We make Grill'D heaters from a special type of steel, which is high-durable, grade 09G2S (GOST 19281-2014), to ensure a lengthy heater operation. Heater Grill'D Aurora is endowed with excessive strength, is not a subject to deformation, thanks to the construction decisions which were made during the execution of the heater, and the properties of the steel used, with thickness of 5mm in certain spots

Grill'D Aurora heater - is easy to get, but impossible to forget!



Combustion chamber
intensifier



Chimney

Aurora 160 TRIO

SAUNA
VOLUME

6-16
M³

SAUNA



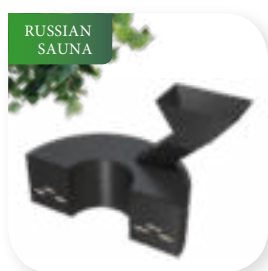
Heater modifications and brief characteristics



Accessories for Aurora 160, Aurora 160 TRIO



Principles of operation
Aurora 160 TRIO



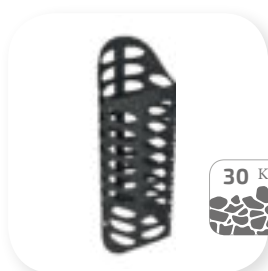
Steam generator



Decorative frame Long



Dividing screen Long
insulated



Chimney grid for stones
Aurora



Dividing screen
Window insulated

HOUSEHOLD SERIES

made from boiler steel,
grade 09G2S, 3-5mm
Lifetime - no less than
1400 operation hours



Dubravo mini

Heater modifications and brief characteristics

Principles of operation



Short



Long



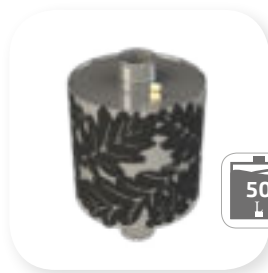
HOUSEHOLD SERIES

made from boiler steel,
grade 09G2S, 3-5mm
Lifetime - no less than 2000
operation hours

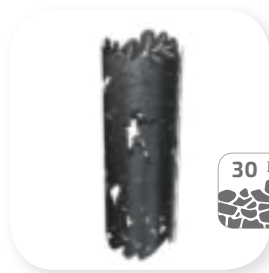
Accessories

Combustion
chamber
intensifier

Chimney



Tank for chimney

Chimney grid for stones
Dubravo

Decorative frame Long

Dividing screen Long
insulated

"A TREASURE"

This is a gift for those, who wishes to equip their small sauna room with a soulful heater. The exquisite design gives the heater a distinctive style, combined with unconditional functionality. Despite its' compact dimensions, the heater effectively heats up the room and stones to an operating temperature of 250°-300°.

The quiet fire-chamber door allows not only for a lower cost of the heater, but a better protection from the IR radiation than glass. A multi-faced construction of the heater, made from boiler steel, grade 09G2S, and thickness of 5mm provides a long lifetime of exploitation without deformation and burnout.

An effective system of heat replacement lowers consumption of firewood, increases efficiency, and lowers the emission of harmful substances into the atmosphere.

Aurora mini



Heater modifications



Short



Long



Principles of operation



HOUSEHOLD SERIES

made from boiler steel,
grade 09G2S, 3-5mm
Lifetime - no less than 1400
operation hours

Facing a decision, you often think:
«can inexpensive products be good quality!?»

We broke this cruel stereotype! Sauna heater Grill'D Aurora is made for everyone and meets all the necessary requirements:

- **An unforgettable design.**
- **Ideal functionality and reliability of construction.**
- **Size of the firewood and the amount of stones which fit are not inferior to more expensive heaters**

Tradition - production is no place for experiments. We make Grill'D heaters from a special type of steel, which is high-durable, grade 09G2S (GOST 19281-2014), to ensure a lengthy heater operation. Heater Grill'D Aurora is endowed with excessive strength, is not a subject to deformation, thanks to the construction decisions which were made during the execution of the heater, and the properties of steel used, with thickness of 5mm in certain spots.

Grill'D Aurora heater - is easy to get, but impossible to forget!



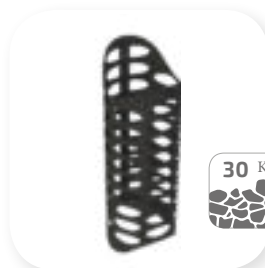
Accessories

Combustion
chamber
intensifier

Chimney



Steam generator

Chimney grid for stones
Aurora

Decorative screen Long

Dividing screen Long
insulated



Grill-center



Grill-center 800 by Grill'D – this is a breakthrough in the field of stationary grill production, price, and quality at a high degree of compliance

- In production of this grill, we thought of every cons and nuances of similar grills of foreign manufacturers. Because of the stainless steel that makes up the racks of this grill, everything «moves and turns», even after a long use of the grill in the most rough climate conditions.
- Silicone, heat-resistant paint of European production keeps a pleasant appearance of Grill-center 800 for a long time.
- Swivel gate gives the ability to prevent the escape of heat while the grill is not in use.
- An umbrella deflector increases pull and prevents the formation of reserve pull.
- Massive wooden shelves made from Siberian larch, covered with ecologically-friendly oil from an Italian company Sirca, guarantees safety and durability of the shelves and handles, no matter of correct execution even outside.
- A basic package includes everything needed for installation and use of the grill outside.
- For backyard, house, and indoor installation, extra equipment is needed, such as a certain chimney elements and a chimney opening.
- The kit includes all wood shelves, but to create a full circle table, you can always order additional shelves, which are very easy to install on the Grill-center 800.

Principles of operation

- **The height of the grill dome is easily adjusted**
- **The height and level of the three grill spaces can be adjusted**
- **The grill grid is made from 4mm stainless steel, 400mm in diameter is installed in the grill space**
- **Barbecue with hand protection is installed at the bottom of the grill**
- **Ability to use pots, pans, and cauldrons of various sizes, including the biggest ones**
- **Ability of simultaneous preparation of meat on the grill, preparation in a cauldron and baking bread, etc.**



Accessories



Shelf



Pipe-extender



Chimney opening



Patriot



Design options for the heater door



We bring the heater PATRIOT to your attention.

Heating and cooking stove PATRIOT is intended for heating a sauna with a maximum volume of 200m³, preparation, and warming of food. Heater PATRIOT is painted with silicon, organic, heat resistant paint.

Some distinctive features of heater PATRIOT are:

- Fully airtight chamber of PATRIOT heater, ensures burning of one load of firewood for up to 6 hours
- Shape of the heater PATRIOT is multi-faced, and has additional slats for support, and is not prone to change of shape in a long-term operation
- Precise regulation of air release into the chamber, prevents intense burning (the boiling of water on surface of the funnel, active warming of the sauna) before the long-burning mode (heating on the hob, upkeep of the set inside temperature)
- Heater PATRIOT is made from Russian boiler steel, grade 09G2S, GOST 17066-94, provides the recommended operation term of no less than 2000 hours
- Increased area of inner convectors, allows to heat up a place in a short period of time to a comfortable temperature
- The protective casing of PATRIOT ensures safe operation
- Removable grate bars of the heater PATRIOT made from Russian boiler steel, are not prone to deformation during prolonged operation

Chimneys

Single wall chimneys



Pipe L 150



Pipe L 250



Pipe L 750



Pipe L 500

Double wall chimneys



Cap-deflector K



Sandwich pipe K L 250



Sandwich pipe K L 500



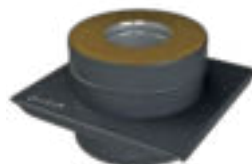
Sandwich pipe K L 1000



Sandwich-outlet 90° K



Sandwich-outlet 45° K



Sandwich-support plate K



Long start A



Start A



Sandwich-latch K



Triple pipe Sandwich 90°

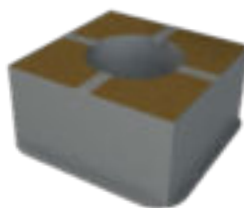
Additional elements of chimneys



Wall mount bracket



Assembled decorative flange 500*500 / 500*600



Ceiling knot Insulated



Wall mount type 2



Cap with a handle



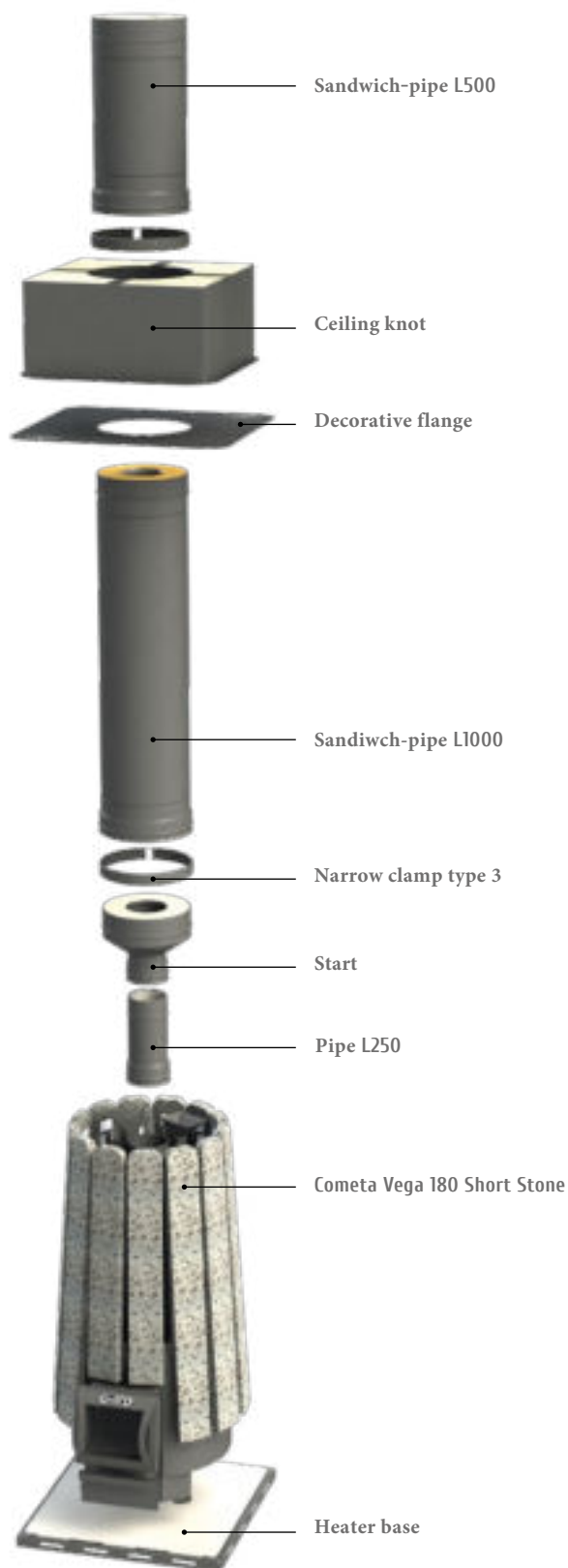
Narrow clamp type 3



Wall mount bracket

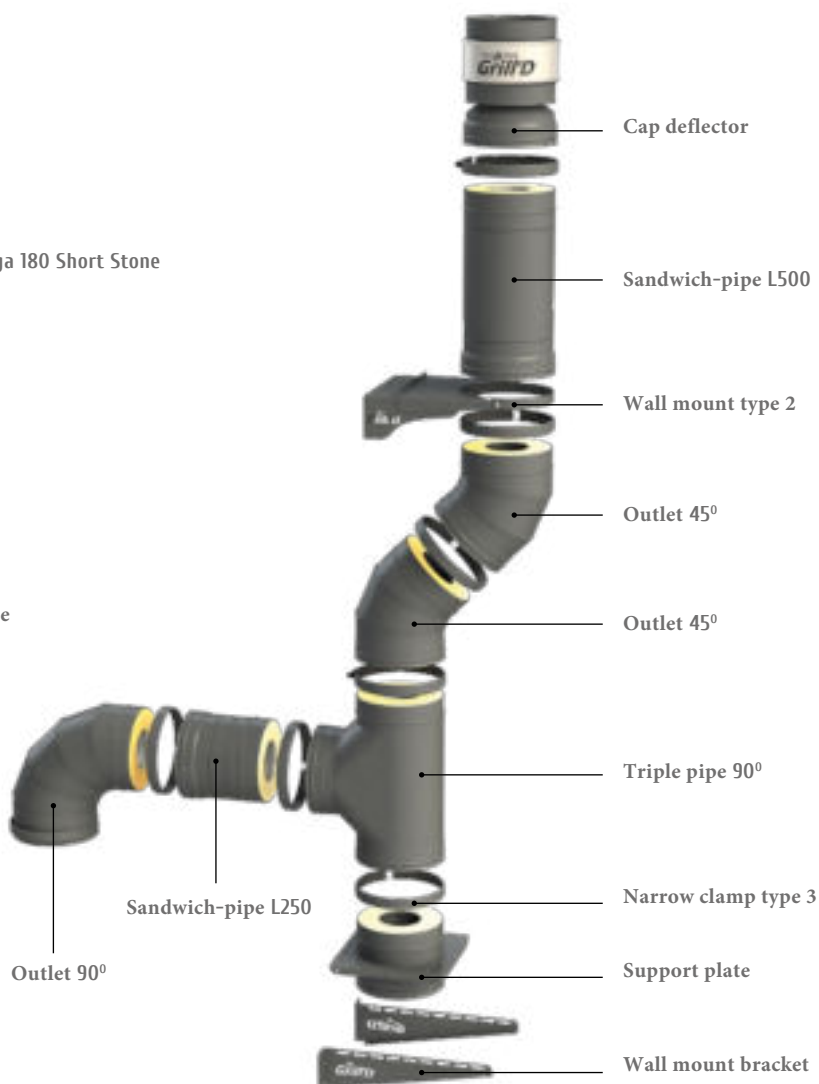


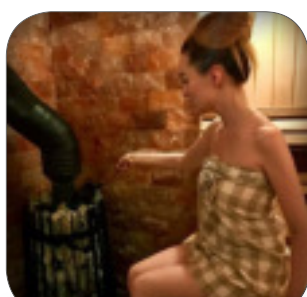
Heater base




Secure chimney Grill'D

- Secure sandwich - chimney designed with extra safety and durability.
- Internal pipe: ferritic steel grade AISI 430 0.8 mm or authentic steel grade AISI 304 0.8 mm.
- Increased thickness of basalt insulation, which makes up 67.5 mm, density of 110 kg/m³ effectively protects against temperature exposure effects of the internal pipe.
- External pipe: GOST (state standard) R 52246-2004 powder-painted in black color.
- Diameter of the secure chimney match the diameter of most common wood-burning heaters. 115/250 and 130/250.
- A wide variety of additional elements of the chimney and mounting elements allows to mount chimneys using the most difficult and sophisticated configurations.





Soul  Steel
Grill'D®

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 [@bsaunas.inc](https://www.instagram.com/bsaunas.inc)

